

Description: piezo audio indicator

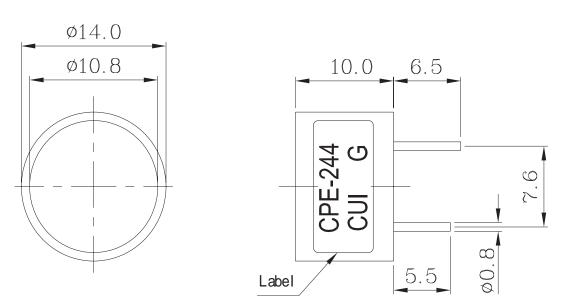
Date: 7/10/2006 Unit: mm Page No: 1 of 5

## **Specifications**

Operating frequency	5.0 KHz ± 0.5	
Operating voltage	9 ~ 16 V dc	
Current consumption	35 mA max.	at 12 V dc
Sound pressure level	80 db min.	at 30 cm / 12 V dc
Rated voltage	12 V dc	
Tone	Continuous	
Operating tempurature	-30 ~ +85° C	
Storage tempurature	-40 ~ +95° C	
Dimensions	Ø14.0 x H10.0 mm	
Weight	5 g max.	
Material	PBT+15% Glass	
Terminal	Pin type	
RoHS	yes	

# **Appearance Drawing**

Tolerance: ±0.5

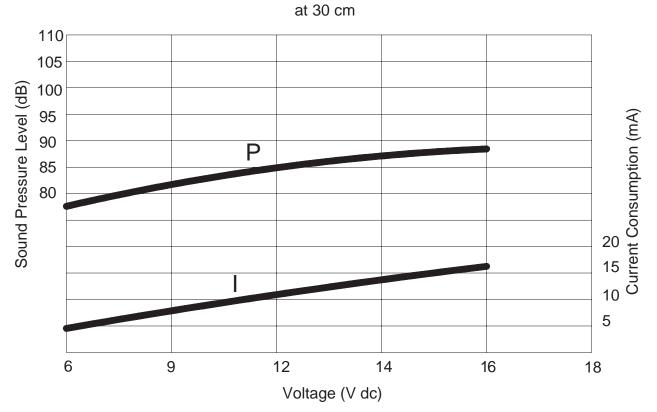




Description: piezo audio indicator

Date: 7/10/2006 Unit: mm Page No: 2 of 5

#### Voltage: Sound Pressure Level / Voltage: Current Consumption

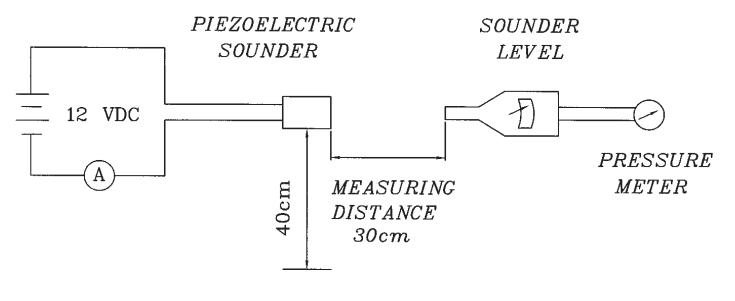


## Measurement Method

S.P.L Measuring Circuit

Mic: RION S.P.L. meter UC30 or equivalent

S.G.: Hewlett Packard 33120A Function Generator or equivalent





Description: piezo audio indicator

Date: 7/10/2006 Unit: mm Page No: 3 of 5

#### **Mechanical Characteristics**

Item	Test Condition	Evaluation Standard
Solderability	Lead terminals are immersed in rosin for	90% min. of the lead terminals
	5 seconds and then immersed in solder bath	will be wet with solder. (Except
	of 270 $\pm$ 5°C for 3 $\pm$ 1 seconds.	the edge of the terminal)
Soldering Heat Resistance	Lead terminals are immersed up to 1.5mm from	
-	buzzer's body in solder bath of 300 ±5°C for	No interference in operation.
	3 ±0.5 seconds or 260 ±5°C for 10 ±1 seconds.	
Terminal Mechanical Strength	For 10 seconds, the force of 9.8N (1.0kg) is	No damage or cutting off.
_	applied to each terminal in axial direction.	
Vibration	The buzzer should be measured after applying	
	a vibration amplitude of 1.5 mm with 10 to	The value of oscillation
	55 Hz band of vibration frequency to each of	frequency/current consumption
	the 3 perpendicular directions for 2 hours.	should be ±10% of the initial
Drop Test	The part will be dropped from a height of	measurements. The SPL should
	75 cm onto a 40 mm thick wooden board 3	be within ±10dB compared with
	times in 3 axes (X, Y, Z) for a total of 9 drops.	the initial measurement.

## **Environment Test**

Item	Test Condition	Evaluation Standard
High temp. test	After being placed in a chamber at +95°C for 240 hours.	The buzzer should be measured after being placed at +25°C for 4 hours. The value of the oscillation frequency/current consumption should be ±10% compared to the initial measurements. The SPL should be within ±10dB compared to the initial measurements.
Low temp. test	After being placed in a chamber at -40°C for 240 hours.	
Humidity test	After being placed in a chamber at +40°C and 90±5% relative humidity for 240 hours.	
Temp. cycle test	The part shall be subjected to 5 cycles. One cycle will consist of:	



Description: piezo audio indicator

Date: 7/10/2006 Unit: mm Page No: 4 of 5

# Reliability Test

Item	Test Condition	Evaluation Standard
Operating (Life Test)	1. Continuous life test:	The buzzer should be measured
	The part will be subjected to 48 hours of	after being placed at +25°C for 4
	continuous operation at +70°C with rated	hours. The value of the
	voltage applied.	oscillation frequency/current
		consumption should be ±10%
	2. Intermittent life test:	compared to the initial
	A duty cycle of 1 minute on, 1 minute off, a	measurements. The SPL should
	minimum of 5,000 times at room temp	be within ±13dB compared to
	$(+25 \pm 2^{\circ}C)$ with rated voltage applied.	the initial measurements.

## **Test Conditions**

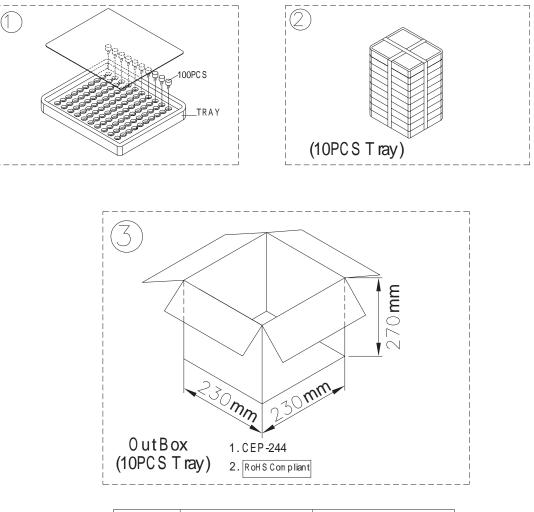
Standard Test Condition	a) Tempurature: +5 ~ +35°C	b) Humidity: 45 - 85%	c) Pressure: 860-1060 mbar
Judgement Test Condition	a) Tempurature: +25 ±2°C	b) Humidity: 60 - 70%	c) Pressure: 860-1060 mbar



Description: piezo audio indicator

Date: 7/10/2006 Unit: mm Page No: 5 of 5

# Packaging



T ray		1x100PCS=100PCS
OutBox	230m m x230m m x270m m	10LAYER×100PCS=1000PCS